

### FACTORY AUTOMATION

The next level of industry



Introduction proposal



The MELSEC iQ-F series is an evolution of the MELSEC-F series, offering high basic performance and a wealth of built-in features.

With the addition of the FX5S, the replacement range has been expanded.

Point

## Improved usability

#### • Reduce I/O wiring costs and man-hours

#### MELSEC-F

There are two types of wiring methods.



#### Reduce programming man-hours

### MELSEC-F

A special program is required to set the module parameters.





### MELSEC iQ-F

There are three types of wiring methods. The additional spring clamp terminal block can be wired in a single operation, reducing the wiring.



### MELSEC iQ-F

Without a program, module parameters can be set directly with an engineering tool.



Point **2** Improved built-in functions

#### Data communication with external devices via built-in function



Data communication with external devices requires expansion devices and programs.



Send and receive device data to and from an Ethernet-equipped module with simple parameter settings.

MELSEC iO-F

Simple CPU communication function



#### Improved logging function

#### MELSEC-F

Special programs and additional equipment are required.



### MELSEC iQ-F

The built-in logging function does not require a program, and detailed logging conditions can be set using a dedicated setting tool. Logging data can also be collected from remote locations.

Ease of use and

improved maintenance

efficiency



# Point

### Advanced drive control

Create a high degree of freedom servo system

### MELSEC-F

Simple servo system control is supported.



### MELSEC iO-F

Multi-axis motion control is supported, and devices other than servo amplifiers can be connected via CC-Link IE TSN.





We also have a handbook for transitioning from the MELSEC-F series to the MELSEC iQ-F series.

Transition from MELSEC FX3G, FX3U, FX3UC Series to MELSEC iQ-F Series Handbook <JY997D66201>



#### MITSUBISHI ELECTRIC CORPORATION Please contact your nearest Mitsubishi Electric representative for more information.

▲ Safety Warning ensure proper use of the products in this document, please be sure to read the instruction manual prior to use Registration The company names, system names and product names mentioned in this manual are either registered trademarks or trademarks of their respective companies.

In some cases, trademark symbols such as '™' or '®' are not specified in this document.